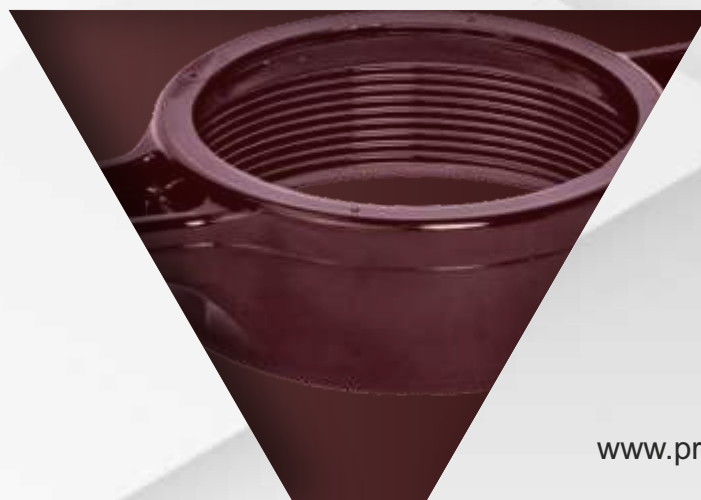
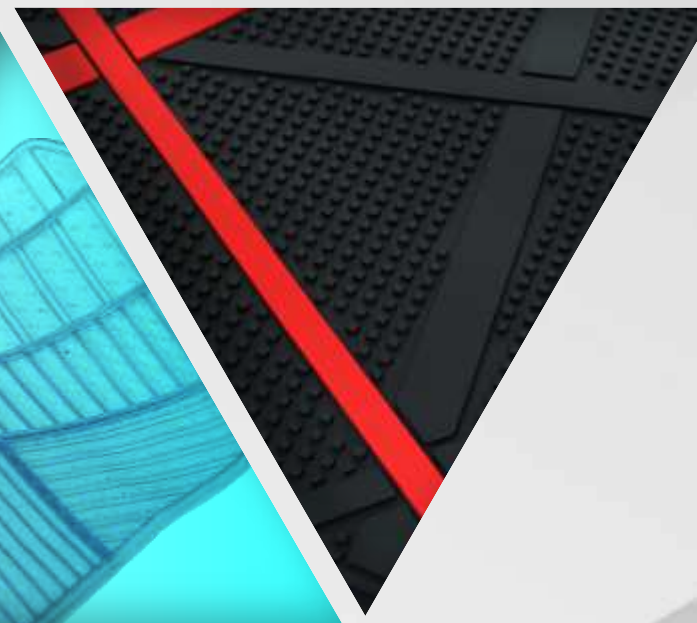
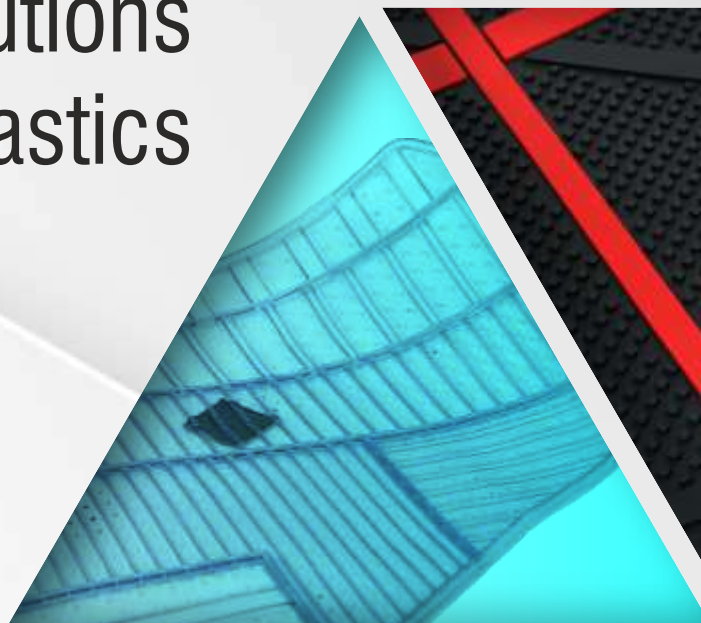


PREMIER

Breakthrough  
Solutions  
in Plastics



# PREMIER

*Breakthrough Solutions In Plastics*

Founded	1979
Industry	Automotive OE Components, Accessories, Air Cleaner
Technology	Injection Molding, Compression Molding, Bakelite Injection Molding, Extrusion & Calendaring
No. of Plants	8
Working Area	3,45,000 Sq Ft
Manufacturing Capability	100 Million Components Per Annum

## **Premier operates successfully in a highly competitive global marketplace, supplying to major Automotive OEM companies in India.**

At the core of our business is the operation of cutting edge injection moulding processes. We deliver measurable benefits to customers and always strive to stay one step ahead of the competition.

As part of the Premier Group, we have an enviable reputation for supplying world-class plastic products, while working in close partnership with customers with complete dedication to their requirements.

A financially stable, private, family-owned company established in 1979 – we have constantly invested in our people, our equipment and facilities.

Premier operates from eight facilities with headquarters in Faridabad and having 4 plants in Haryana and three plants in South of India in Bangalore, Mysore & Hosur and one in Rajasthan , employing more than 400 skilled and experienced staff and a working area of 3,45,000 Sq ft.

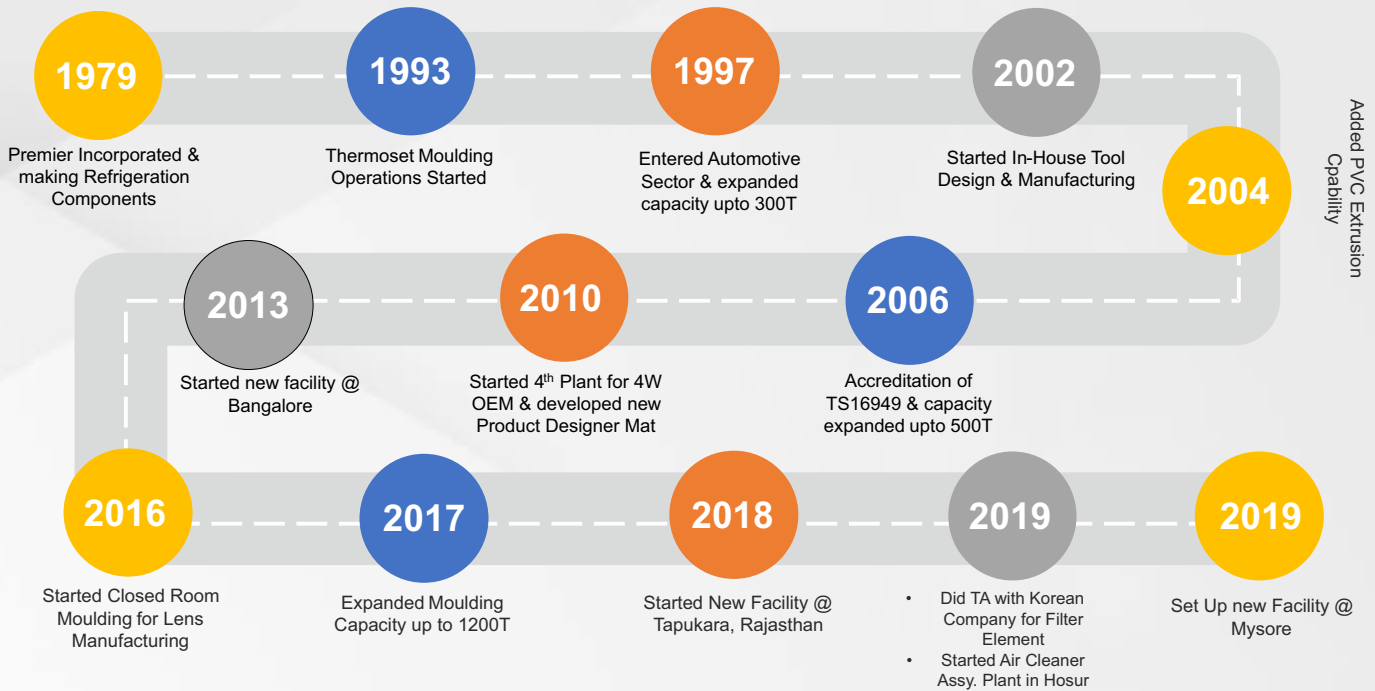
### **Mission**

To delight our customers, stakeholders & employees by consistently manufacturing high quality products and by maintaining global best practices in quality standards & safety.

### **Vision**

To be the market leader in the "Plastics Moulding Domain" with a Global perspective by exceeding Customer expectations in Quality and Service, attain operational excellence in Manufacturing facilitated through our fully compliant state-of-the-art manufacturing plant.

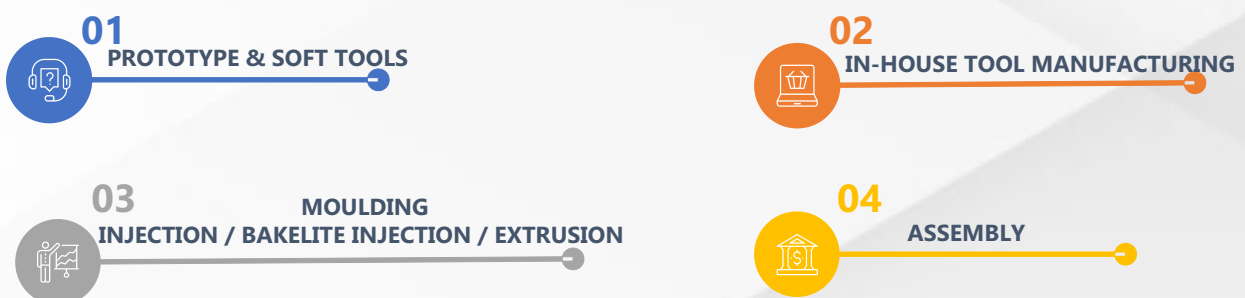
## ROADMAP



## OUR BUSINESS MODEL



## MANUFACTURING PROCESS





## 2W FRAME PARTS



Utility Box



Front Panel



Hook Luggage



Box Battery



Engine Parts



Frame Front Cover



Fender



Headlamp Cover



Insulator



Gears & Pinions



Foot Rest



Fly Screens



Guide Cam Chain



Tensioner Assy Cam Chain



Gauge Oil



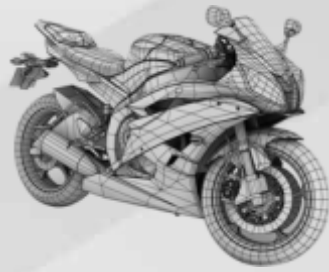
Grip Handle



Case Drive Chain



Instrument Cluster



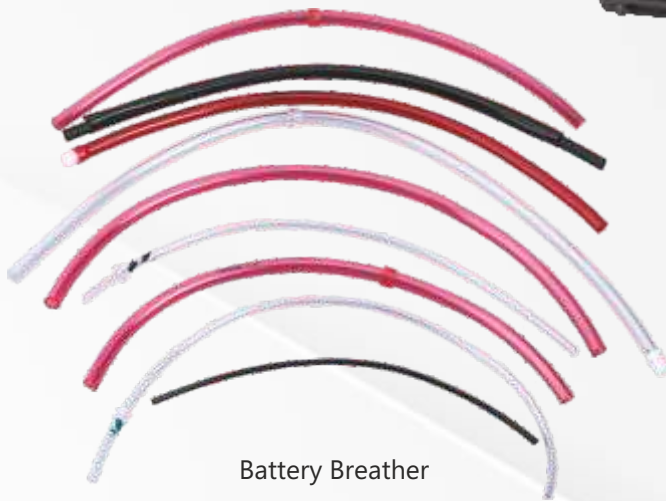
## Two Wheeler Products



Air Cleaner



Air Cleaner



Battery Breather



Tube drain



Duct Air Cleaner



Tube air cleaner

# Four Wheeler Products



GUIDE INTERCOOLER



UNDERHOOD PARTS



REAR TRAY PARTS



MUD FLAPS



ECU COVER



Tray Parts



Seat Parts



Recliner Cover



Rear Tray Part



Transmission Part



## ACCESSORIES

### Floor Mats

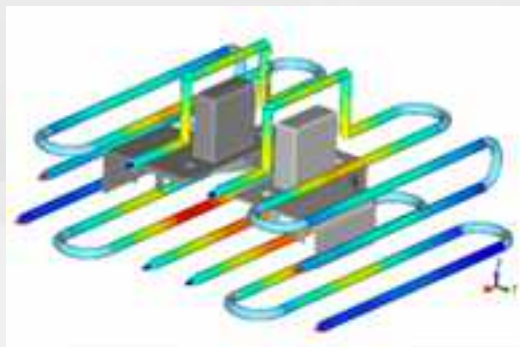


### Body Side Moulding

## ACCESSORIES

### Floor Mats



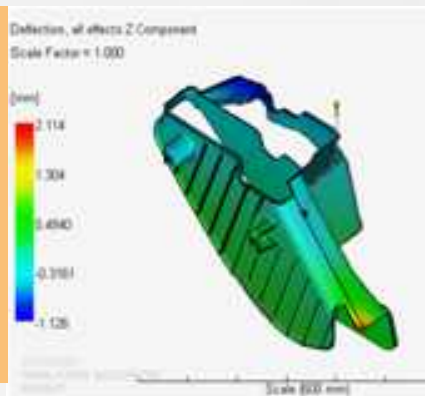


From close collaboration during concept development to rapid prototyping to significantly cut the cost of your production, we have every part of your project covered. Our services include prototype and production tooling at our in-house tool room and machine shop, where we can advise on the best materials and methods to bring your product or component to market.

## Tool Design

Our technical centre and state-of-the-art toolroom work closely together to ensure tool design is right first time, reducing lead times and ensuring world class quality for the customer.

Investment in the latest mould flow and warp analysis technology means we can simulate the injection moulding filling process and this is further assisted by cutting-edge design software including Cimatron, Siemens NX, Solid Works -10, UG-12 and NX Converter.



**Unigraphics (Nx12)**

**Solidworks 2018**

**Powermill 2018**

**Power Inspect**



## Tool Manufacture

We have the capability to handle multiple suites of tools and in-house tooling of up to 7 tons, along with an array of high speed machining centres, CNC spark erosion & Die Spotting machine capabilities, means we can guarantee quicker turnaround and reduced product costs.

All our machining centres use laser scanners and CMM machines to ensure precision, while our experienced toolmakers ensure the customer's requirements are fulfilled to the very highest standards

Machine	Nos.
Vertical Milling Centre	03
EDM	05
Die Spotting	02
Hydraulic Surface Grinder	03
Radial Drilling	02
Tapping Machine	02

260 MOLDING MACHINES

50T – 1200T M/c SIZE

+600 COMPONENTS

Insert Moulding	Over Moulding	Screen Printing	Pad Printing
Ultra Sonic Welding	Heat Staking	Sub Assemblies	Precision Components

With a range of more than 260 moulding machines, up to 1,200 ton capacity, we are capable of providing anything from insert and over moulding. Investing in the very latest efficient machinery ensures we provide consistent high standards together with high quality, cost effective products. Our focus on guaranteeing the quality of the parts we produce led to the introduction of greater automation and robotics to our moulding machines, performing simple pick and place to much more sophisticated operations. This investment gives us the ability to load inserts into the moulding tool and perform secondary operations at the press side.



### Automation

Our focus on guaranteeing the quality of the parts we produce led to the introduction of greater automation and robotics to our moulding machines, performing simple pick and place to much more sophisticated operations. This investment gives us the ability to load inserts into the moulding tool and perform secondary operations at the press side. We have also introduced vision test equipment. These sophisticated computer-aided camera systems – designed and built in-house – provide completely automated part validation. The systems mean we can remove all risks and guarantee zero rejects even for high volume and high complexity products, while delivering quicker and more consistent cycle times.

### Extrusion

We manufacture PVC (f) tubes used for in automotive batteries and fuel tubes which is up to 30mm dia.

### Closed Room

For customers requiring the assurance of clean room manufacture for components, we now have a dedicated closed room with positive air pressure and staffed by fully trained operatives.



We operate twin shot machines with rotating platens and vertical barrels producing co-moulded products



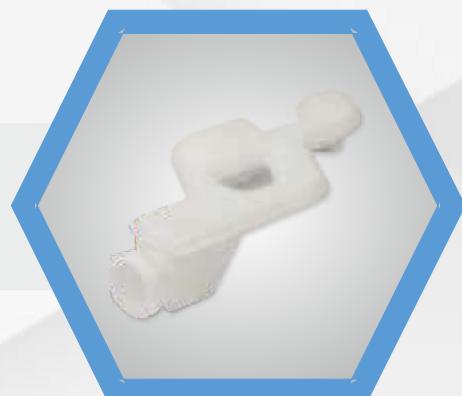
High quality tooling, state of the art moulding machines and tight process controls are used to produce precision parts to close tolerances.

Lenses are produced from high quality injection mould tools with a high gloss surface finish. Manufactured in a controlled environment to prevent colour contamination.



Fine plastic thread forms are produced from precision injection mould tools utilising rotating core technology.

Ultrasonic & Heat Stake Welding gives the design freedom to produce a product with complex geometry. Finished assemblies can be in-process pressure tested to prove weld integrity.



It is our policy to continually pursue Customer satisfaction by supplying products that are Quality assured and delivered on time. In order to achieve this we must remain competitive now and in the future, through continuous quality improvement from our employees to all aspects of our processes, in accordance with our quality systems. We believe that the key elements essential in achieving our objectives are the provision of highly skilled personnel, the right materials, tooling and equipment, clearly defined methods of working and continual communication and the promotion of quality throughout the company. We at Premier are committed to this policy and are convinced it will lead to pride in workmanship, pride in the company and pride in our accomplishments.

## Measuring Instruments

Machine	Make	Range
3D Scanner		
CMM	CIMTRIX	600*800*600
Counter Machine	ZEISS	0-100 MM
Profile Projector	Meera Metzger	0-100X0-300



Profile Projector



Counter Machine



CMM



3D Scanner

## Quality Tools

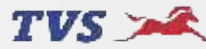
Premier has adopted key tools from the Automotive sector for example Advanced Product Quality Planning (APQP) for all new projects, Failure Mode and Effects Analysis (FMEA) through to Production Planning Approval Process (PPAP) and customer approval. Therefore proactively identifying potential quality issues and minimise risk to new projects.

A comprehensive range of inspection equipment such as Profile Projector, CMM, 3D scanning ensures measuring techniques to provide the customer with the satisfaction of consistent repeatability of parts.

## R M Testing

Software	Make	Range
Melt Flow Index Tester	LAWKIM	NA
Moisture Analyzer	LAWKIM	NA
Specific Gravity Tester	PRESTO	0-200Grms

# Our Customers




**Kawasaki**



## AWARDS




HMSI  
Quality & Delivery  
Spare Parts Award  
2014 - 15



HMSI  
Delivery Award  
2014-16




HSPP  
Best Practices Award  
2017 - 18



HSPP  
Best Delivery  
2014-15




SMIPL  
Special Support Award  
2017- 18




SMIPL  
Incoming Quality Award  
2018 - 19



HSPP  
Quality Award  
2016 - 17



HMSI  
Quality Management Award  
2017 - 18



HAC  
Quality Gold Award  
2018 - 19

# PLANT LOCATION

